Attorney Docket No.: 095309.57247US

DECLARATION AND POWER OF ATTORNEY (For Use with Application Data Sheet)

Title Of Invention	Method for the Production of a Rim Hole in Hollow Profiles
As the below	named inventor(s), I/we declare that:
☐ The at ☐ PCT i	on is directed to: ttached application, or international application PCT/EP2004/007069, filed June 30, 2004, or cation No, filed ended on (if applicable);
	am the original, first and sole inventor (if only one name is listed below) or an original inventor (if plural names are listed below) of the subject matter which is claimed and tent is sought.
I/we have rev claims, as ame	riewed and understand the contents of the above-identified application, including the ended by any amendment specifically referred to above;
information k material information	edge the duty to disclose to the United States Patent and Trademark Office all nown to me/us to be material to patentability as defined in 37 CFR 1.56, including mation which became available between the filing date of the prior application and the CT International filing date of the continuation-in-part application, if applicable;
I/we hereby ap is:	ppoint the practitioners at CROWELL & MORING L.L.P., whose Customer Number 23911
	23711
	orneys to prosecute the application identified above, and to transact all business in the Patent and Trademark Office connected therewith; and
information a knowledge that	s made herein of my/our own knowledge are true; all statements made herein on and belief are believed to be true, and further these statements were made with the at willful false statements and the like are punishable by fine or imprisonment, or both i.C. 1001, and may jeopardize the validity of the application or any patent issuing
FULL NAM	E(S) of INVENTOR(S)
Signature: Inventor one Citizen of:	Stephen KUSCHEL GERMANY Date: 13.1.06